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DART AEROSPACE LTD	Work Order:	19673
Description: Chafing Shield	Part Number:	D3189-1
Dwg: D3189 Rev. A	Qty:	12
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	[Signature]	03.09.22	12
2	GA	Cut blank: 11.25" x 4.13" Material: AISI 304/316 SS 0.020" thick sheet (M304S25GA) Batch: <u>M2070</u>	SB	03/10/01	12
3	GA	Grind corner as per Dwg D3189	SB	03/10/01	12
4	GA	Deburr	SB	02/10/01	12
5	GA	Roll as per Dwg D3189 <i>Send to GREYHAWK for rolling PO # 2005749</i>	LI	03-10-20	12
6	QC5	Inspect work to Step #5	[Signature]	03-11-08	12
7	LG	Identify and Stock	[Signature]	03-11-10	12
8	AC	Cost / part <u>12.18</u>	595	03-11-11	12
9	DC	Close W/O 10.83 Inspect Level 21	[Signature]	03.11.11	12

Rev	Date	Change	Revised By	Approved
A	03.05.15	New issue	KJ/RF	[Signature]

Receiving - 03-10-22 @ — 12 pcs

RELEASED
03.05.20 RF

1.03

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

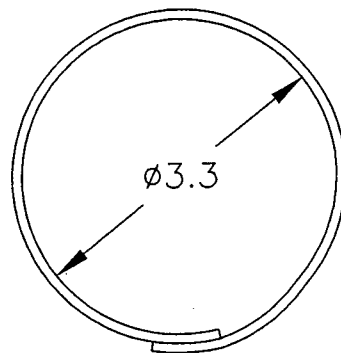
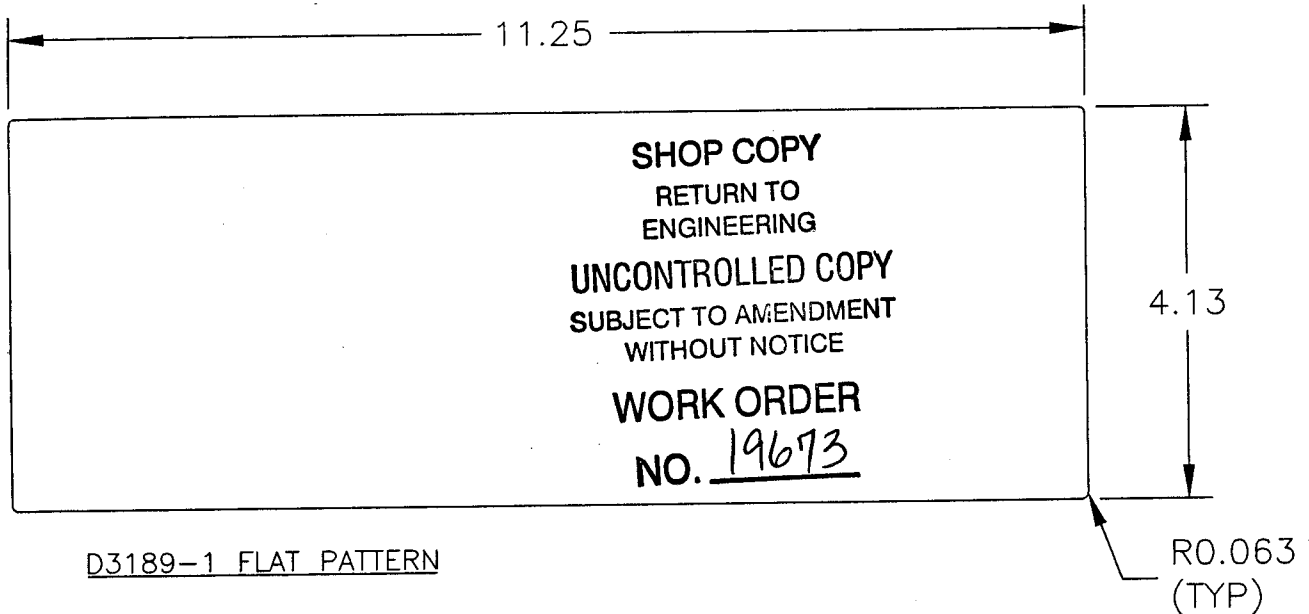
NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed:_____ Date:_____



DESIGN #	DRAWN BY CA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3189	REV. A SHEET 1 OF 1
DATE 03.05.08		TITLE CHAFING SHIELD	SCALE 1:2
A	03.05.08	NEW ISSUE	

RELEASED
03.05.08 #



D3189-1 ROLLING DETAIL
NOT TO SCALE

D3189-1 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 22, 2003
01:05 pm

Work Order No : 0019673
Project Name : D3189-1
Project For : WK340
Work Order Type : Main
Main WO Number :
House Part Number : D3189-1
Description : Chafing Shield
Manufactured : Yes
Amount Req'd : 12
Amount Done : 0
Start Date : 09-22-03
Est Finish Date : 10-02-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00		
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00		
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00